



MET-TECH | Product Data Sheet

2-HI REV. COLD STRIP ROLLING MILL - 400 MM - 3.0 MM - 0.5 MM

Ref. No.: ROLLMILL170901

Year: 1963 / 1970

Brand: BBC

Qty. 1 Second-hand duo reversing cold strip rolling mill

Mfc.: BBC Built

Material: Non-Ferrous as Brass, Copper & Aluminium

Strip width: 200 ? 400 mm Thickness

Rolling speed: 12 ? 200 m/min. Feeding speed

Adjustment speed: 0 ? 8/16 m/min. Coil dia. ID 400 OD 1050 mm

Strip tension Range I: 50 ? 500 kg Range II

Roll diameter: 340 mm Face length

Supply Voltage: 220/380 V, 3 ph., 50 Hz Control voltage

Decoiler DC motor Power: 70 kW, 0-400/1050 RPM Type

DC Generator Power: 80 kW

Main drive DC motor 220 kW, 868 Amps., 0-400/1000 RPM Type:
GQw21e6

DC Generator 240 kW, 1450 RPM Type: GQw17g9

Coiler DC motor Power: 70 kW, 0-400/1050 RPM Type

DC Generator Power: 80 kW

Main AC motor 325 kW, 1465 RPM Type: SO164a