



**MET-TECH | Product Data Sheet**

**BILLET CASTING LINE 7" & 8" - LENGTH LOG 7 M - 75 TONS/DAY**

**Ref. No.:** BILLETCASTL171101

**Year:** 1990s REFURBISHED 20

**Brand:** GAUTSCHI, SISTEM TEKNIK & ASSIMAKIS

**Qty.** 1 Second-hand aluminium complete log casting line

**Mfc.:** GAUTSCHI & SISTEM TEKNIK & ASSIMAKIS

**Built:** 1990?s Refurbished in 2014

**Capacity:** 75 T/day 22 000 T/annum

**Log dia.:** 7? & 8? Log length

**Requested area:** approx. 80 x 25 m 1500 ? 2000 m<sup>2</sup>

Scope of supply

**2 Static aluminium melting furnaces with 15 tons each Mfc.:** Gautschi

**1 Feeder loading trolley Capacity:** 2 tons Mfc.

**1 Tilttable holding furnace Capacity:** 15 tons Mfc.

1 Ceramic foam filter unit

1 Rod feeder system

1 Complete launders

**1 Hot top log casting machine Capacity:** 12 tons Mfc.

**1 Aluminium log homogenising centre Capacity:** 20 tons/load

**Max. length:** 7 m Dia.

1 Billet cold saw machine Loading and unloading conveyors

**1 Complete cooling tower system Mfc.:** Sistem Teknik